



Double End

Cobalt High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

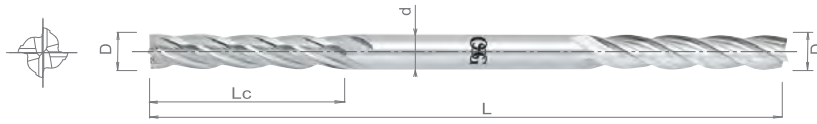
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List 568

OSG COBALT HSS DOUBLE END M-FDEL, Miniature

HSS-Co	BR	4 FLUTE	30°			REG	LONG	EXTRA LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"



EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5687200	●	1/16	0.220	2.500	0.188	
5687400	●	3/32	0.279	2.625	0.188	
5687600	●	1/8	0.732	3.125	0.188	
5687800	●	5/32	0.854	3.250	0.188	
5688000	●	3/16	0.980	3.375	0.188	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340				6061	7075							
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

